

Figure 1

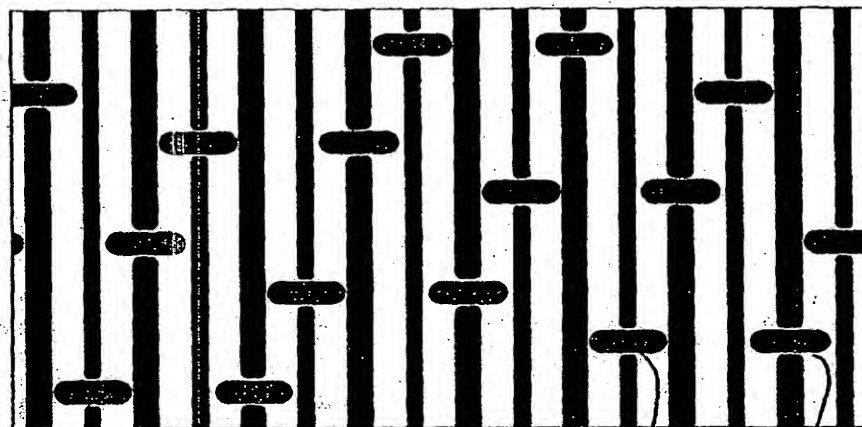


Figure 2

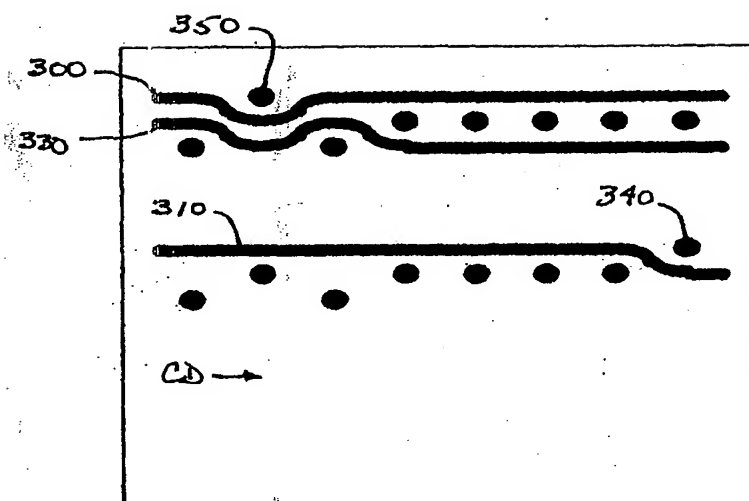
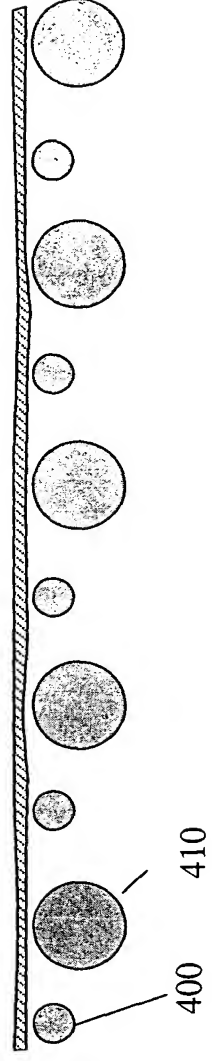


Figure 3

4a) Prior art



4b)

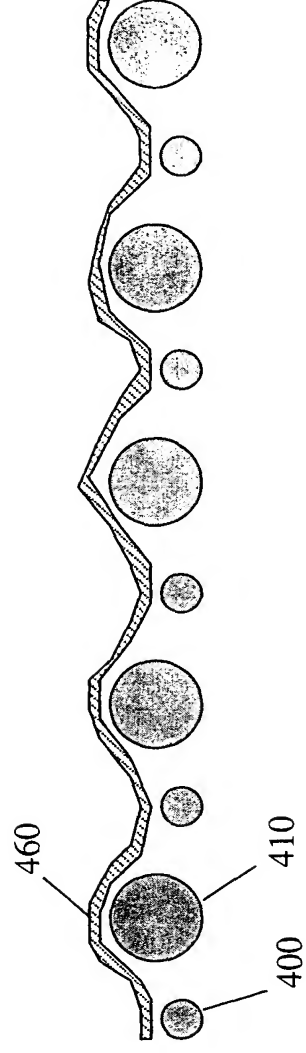
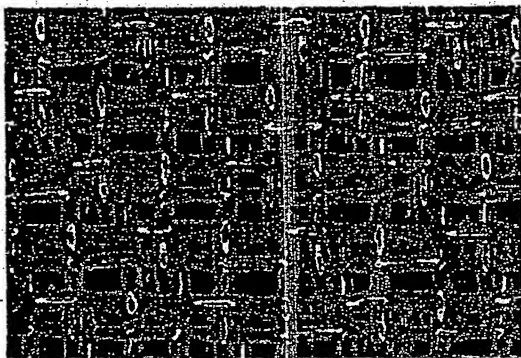
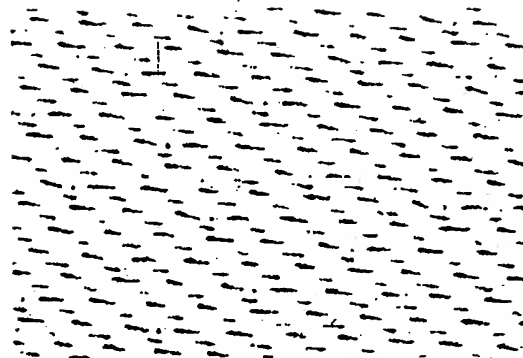


Figure 4



**Forming Side**



**Forming Side Impression**

*Figure 5*

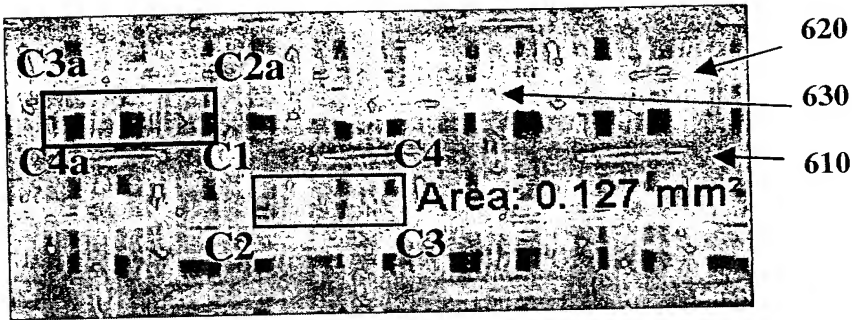


Figure 6

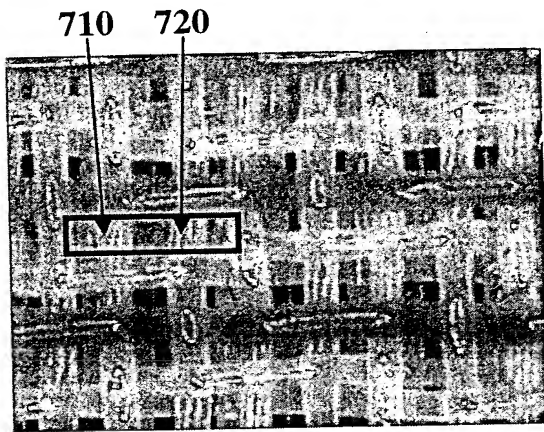


Figure 7

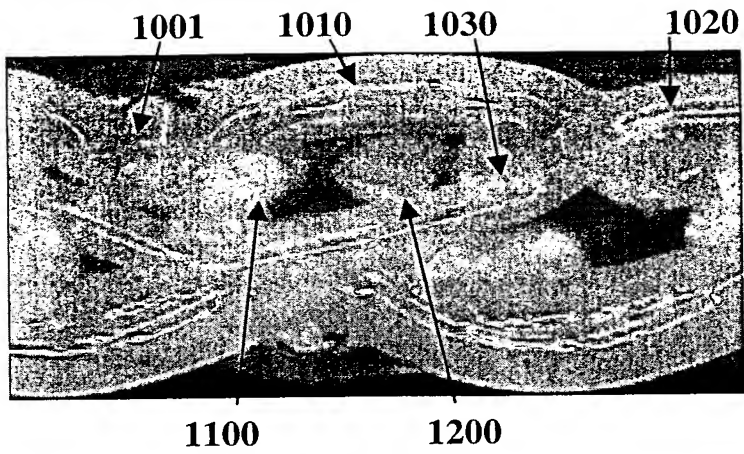


Figure 8

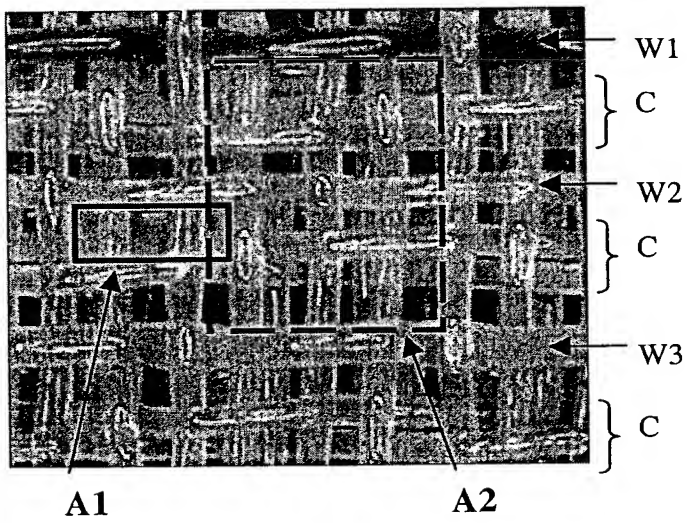


Figure 9

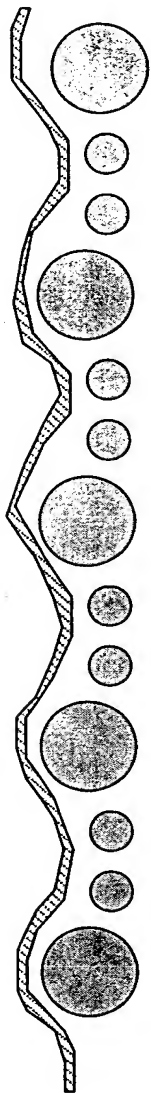


Figure 10

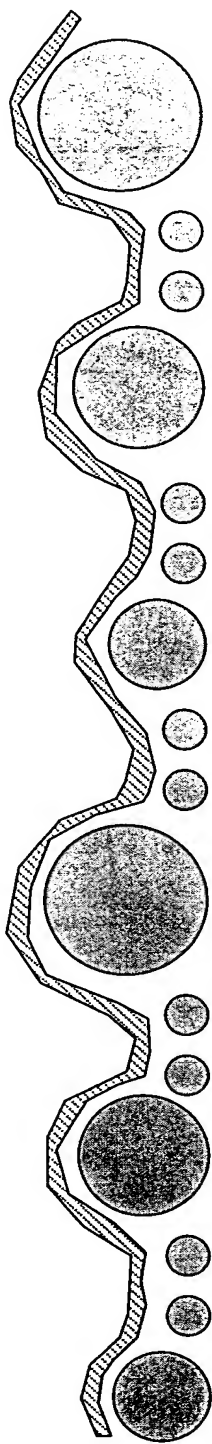


Figure 11

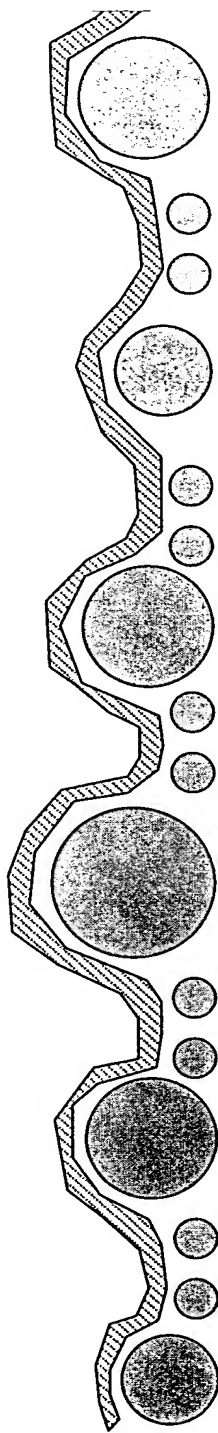


Figure 12